

METHOD OF FOLDING TIRE BREAKER PLY EDGES

ABSTRACT

The method of folding overlap side edges of a wide breaker ply over side edges of a narrow breaker ply wrapped around the wide breaker ply on circumferentially spaced modules wherein the modules have axially movable belt lifting and conveying nose members to carry the overlap side edges of the wide breaker ply axially over the side edges of the narrow breaker ply and position the wide side edges of the wide breaker ply over the narrow breaker ply side edges. The nose members are then retracted to peel the belt away from the folded overlap side edges of the wide breaker ply.